



## SENIOR QUALITY INSPECTOR / TEAM LEAD

### General Description

Senior Quality Inspector is responsible for the proper application of software and equipment resulting in accurate and repeatable measurement data. The position requires the individual to have a good understanding of GD&T, PCDMIS CMM programming skills and supervisory or team lead experience. Applicants should have a minimum of 5 years of inspection experience and skilled in blueprint reading and Excel. This is a 2<sup>nd</sup> shift position. Additional training will be provided depending on candidate's experience. Advanced Inspection Services is a leading provider of contract dimensional inspection services in the upper Midwest.

### Work Experience & Education Requirements

Must have a high school diploma or equivalent  
Five (5) years of inspection experience is preferred  
Solid skills in GD&T and PCDMIS programming  
Proficient in reading blueprints  
Supervisory or Team Lead experience  
Proficient in Excel

### Physical Requirements

1. Sit or stand for 30 minutes at a time.
2. Lift items to a height of 3 to 4 feet and/or move items up to 50 pounds.
3. Visual abilities needed for inspection (close vision, depth perception, ability to focus).

### General Duties

1. Reports to the Customer Service Manager
2. Able to manage employees in a lab setting
3. Perform routine lab/equipment maintenance
4. Write programs, inspect complex parts, compile data and complete inspection reports
5. Evaluate results to ensure accuracy and repeatability
6. Maintain an up-to-date training record
7. Responsible for on the job training and mentoring for inspectors
8. Assist in the quoting and process evaluation
9. Interact with customers regarding testing results
10. Accurately record time and equipment used on all inspection jobs
11. Keep the company's and customers' proprietary information confidential
12. Remain impartial when performing duties that could influence the lab and/or its results
13. Read and acknowledge AIS Employee Handbook and Undue Pressure form
14. Adhere to the ISO17025 quality system including policies, work instructions and lab policies